

DWN CLACHALL	DATE 96/12/09	PROD ASSUR [Signature]	DATE 97-01-09	BOEING HELICOPTERS DCN DRAWING CHANGE NOTICE CODE IDENT. NO. 77272		DWG NO. 145G0221		
CHK S. BRUNO	96/12/17	WT		REASON REVISED WELDMENT TO AID IN SETUP & ALIGNMENT WHEN USED IN THE 145G0294 FIXTURE		SH 1	REV 5	DWG SH -
ENGR M. Juchak	97/01/06	MAT'L & PROC				MODEL/ITEM NO. CH-47D, 414-100 / 26300		
STRUCT		ORG D. Gallagher	97/01/09	CODED.I.M.P.		CHANGE NO. PRR5000E		
PROJ [Signature]	97-01-20	CUST [Signature]	97/02/06	ORIGIN GSE 1459	CLASS PER MIL-STD-480 <input type="checkbox"/> CLASS I <input checked="" type="checkbox"/> CLASS II	SPARES AFFECTED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO 5 given 97/02/06		
PL SH/ZONE	REPLACES	QTY REQ'D	CODE IDENT	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	ZONE	MATERIAL AND SPECIFICATION	HT TR
								FINISH
								PT MK

PART I = NEW CHANGES

TO L/M FOR -402, ADDED FLAG NOTE 19

TO L/M, FOR -405, REVISED VENDOR P/N, WAS MRC #19085

TO L/M FOR -417, CHANGED QTY FROM 1 TO - & ADDED FLAG NOTE 20

TO L/M, ADDED -441, -442 AND -443.

TO NOTES, REVISED FLAG NOTE 12 (WAS)

[12] TRW INC TRW BEARING DIV.
JAMESTOWN, NY 14701 CODE IDENT. NO 2R810

TO NOTES, ADDED FLAG NOTES 19 AND 20

IN L/M FOR -418, -419 & -429 MTL WAS 6061-T6 ALUM

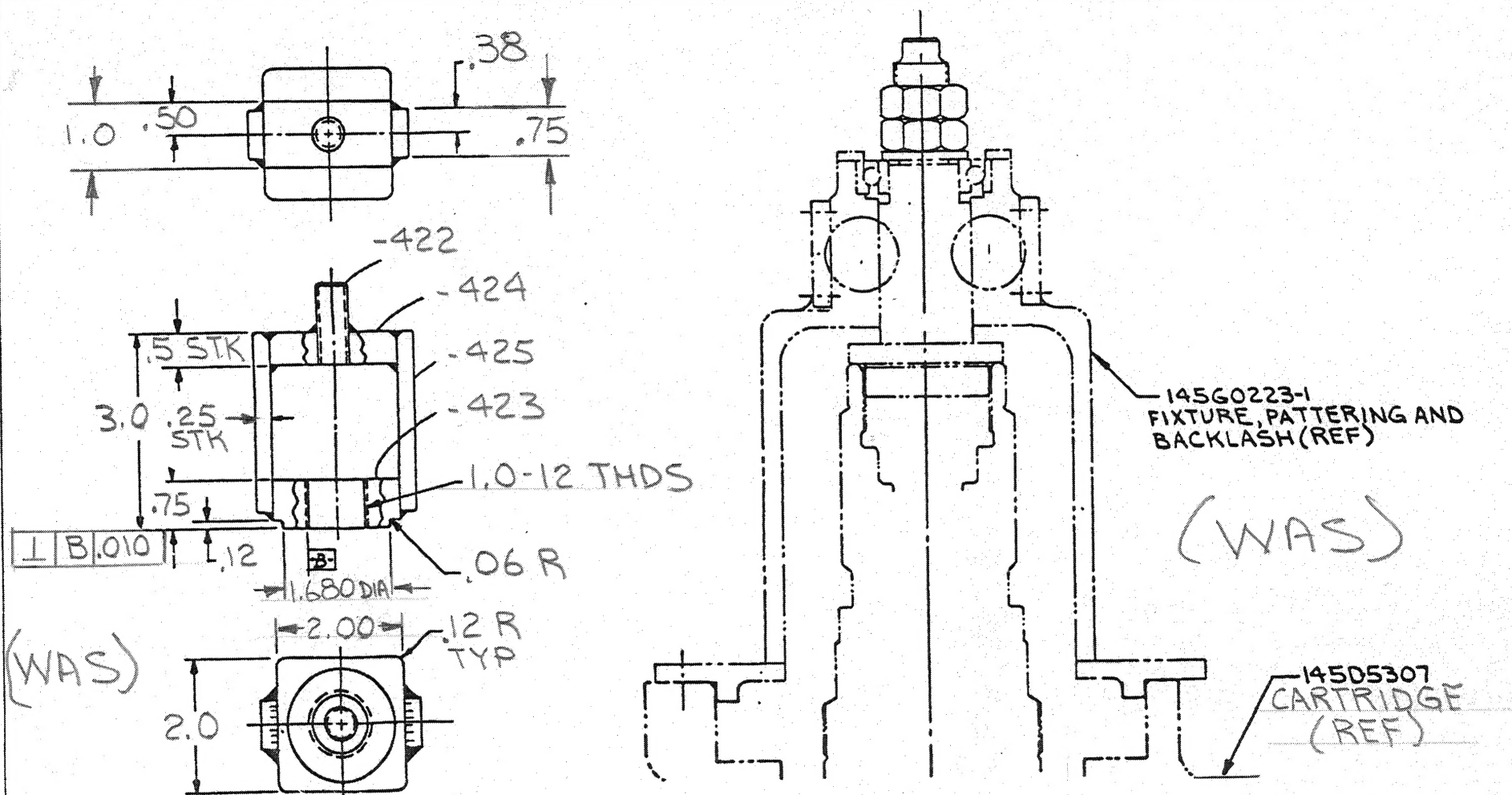
IN L/M FOR -409 MTL WAS STL PL

IN L/M FOR -420, -423, -424, -425 & -430 MTL WAS HRS PL.

PROD INFO OUTSIDE PRODUCTION ITEM - VENDOR IN ACCORD	PART NO.	NEXT ASSY	USED ON APPLICATION	EFFECTIVITY	DWG SH. NO.
T&PP REP 97-01-28 E.R. GLASER	PLANNING EFFECTIVITY [M] INCORPORATE IN SEQUENCE.				

ORIG

DWN C. LACHALL		DATE 96/12/09		ENGINEERING DRAWING CHANGE CONTINUATION SHEET				DWG. NO. 145G0221							
CHK J. BRUNO		DATE 96/12/17		ENGR M. Juchacz		DATE 97-01-06		PROJ Jmular		DATE 97-01-20		ADCN NO. —	DCN REV. C	SH 2 OF 5	DWG —
PL SH/ZONE	REPLACES	QTY REQD	FSCM NO.	PART OR IDENTIFYING NO.		NOMENCLATURE OR DESCRIPTION		ZONE	MATERIAL AND SPECIFICATION			HT TR	FINISH	PT MK	

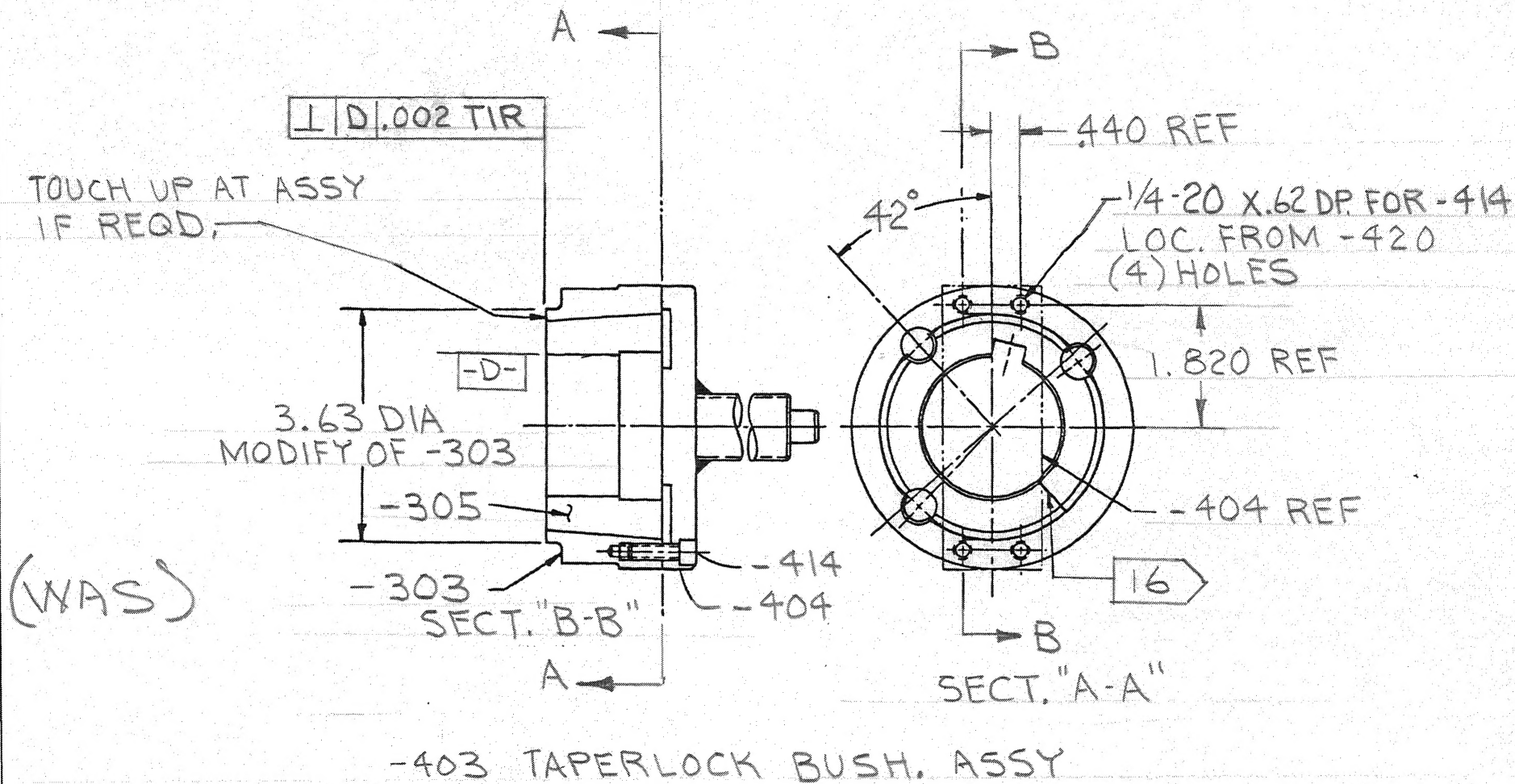


-406 WELDMENT ASSY
 ZONE C6, REVISED -406
 -406 WELDMENT ASSY

ZONE D6, REVISED VIEW OF 145G0223-1
 PATTERNING AND BACKLASH FIXTURE

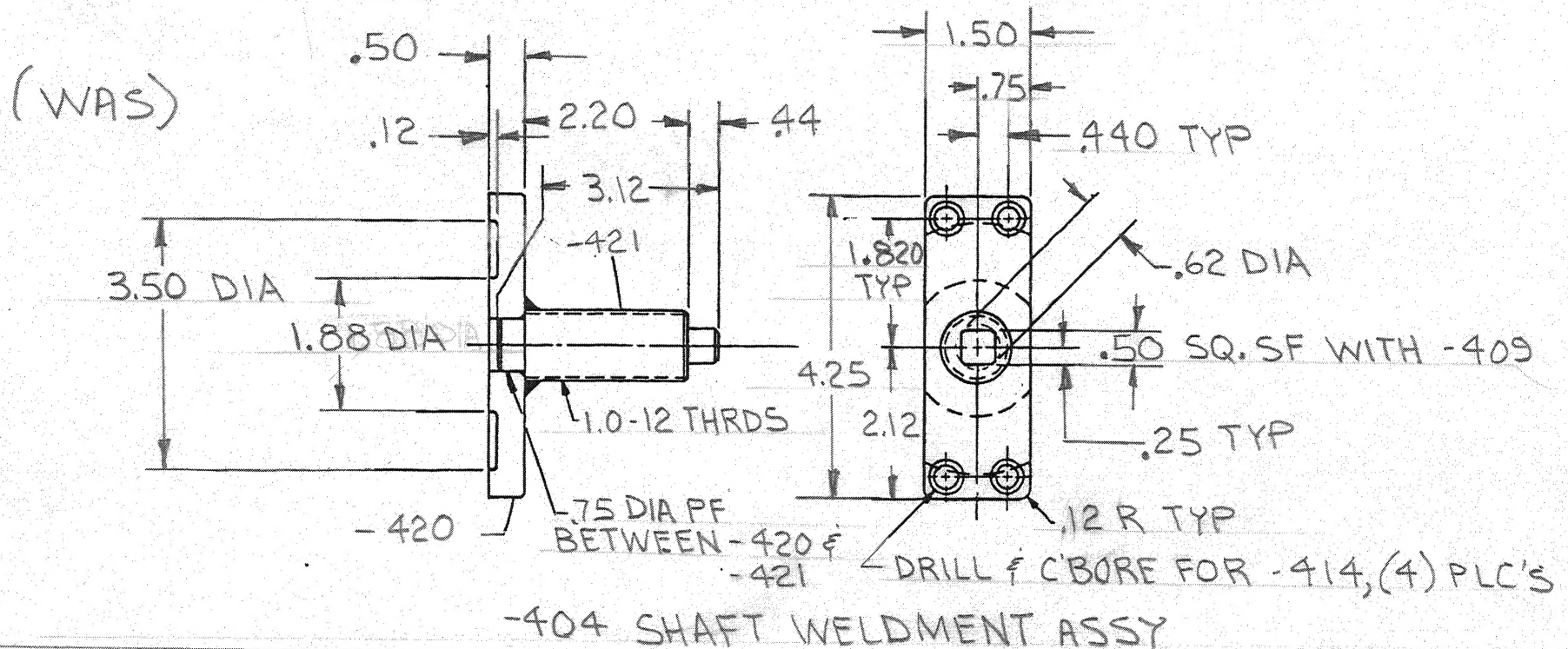
DWN C. LACHALL		DATE 96/12/09		ENGINEERING DRAWING CHANGE CONTINUATION SHEET				DWG. NO. 145G0221							
CHK J. BRUNO		DATE 96/12/09		ENGR M. Jurcik		DATE 97-01-06		PROJ Jmura		DATE 97-01-20		ADCN NO. —	DCN REV. C	SH 4 OF 5	DWG —
PL SH/ZONE	REPLACES	QTY REQD	FSCM NO.	PART OR IDENTIFYING NO.		NOMENCLATURE OR DESCRIPTION		ZONE	MATERIAL AND SPECIFICATION			HT TR	FINISH	PT MK	

ZONE D4, REVISED -403 TAPERLOCK BUSH. ASSY



DWN C. LACHALL		DATE 96/12/09		ENGINEERING DRAWING CHANGE CONTINUATION SHEET				DWG. NO. 145G0221							
CHK J. BRUNO		DATE 96/12/17		ENGR M. Jurch R		DATE 97-01-06		PROJ Hrwal		DATE 97-01-20		ADCN NO. —	DCN REV. C	SH 5 OF 5	DWG —
PL SH/ZONE	REPLACES	QTY REQD	FSCM NO.	PART OR IDENTIFYING NO.		NOMENCLATURE OR DESCRIPTION		ZONE	MATERIAL AND SPECIFICATION			HT TR	FINISH	PT MK	

ZONE C2, REVISED -404 WELDMENT ASSY



PART II = INCORPORATION OF ADCN'S

ADCN #4 = THE INTENT OF THIS ADCN HAS BEEN INCORPORATED, DATA DOESN'T EFFECT DWG.